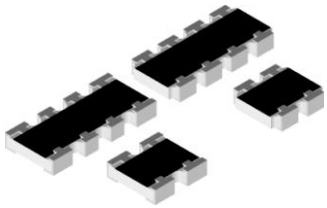
Thick Film Resistor Array



CRA06E and CRA06S Thick Film resistor arrays are constructed on a high grade ceramic body with convex terminations. A small package enables the design of high density circuits. The single component reduces board space, component counts and assembly costs.

FEATURES

- Convex terminal array available with either scalloped corners (E version) or square corners (S version)
- Wide ohmic range: 10R to 1M0
- 4 or 8 terminal package with isolated resistors
- Lead (Pb)-free solder contacts on Ni barrier layer
- Pure tin plating provides compatibility with Lead (Pb)-free and lead containing soldering processes
- Compatible with "Restriction of the use of Hazardous Substances" (RoHS) directive 2002/95/EC (issue 2004)

STANDARD ELECTRICAL SPECIFICATIONS

MODEL	CIRCUIT	POWER RATING $P_{70\,°C}$ W	LIMITING ELEMENT VOLTAGE MAX. V≅	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	E-SERIES
CRA06E CRA06S	03	0.063	50	± 100 ± 200	± 1 ± 2; ± 5	10R - 1M0	24 + 96 24
		Zero-Ohm-Resistor available; $R_{max.}$ = 50 mΩ, $I_{max.}$ = 1 A					

TECHNICAL SPECIFICATIONS

PARAMETER	UNIT	CRA06E & S
Rated Dissipation at 70 °C (2)	W per element	0.063
Limiting Element Voltage (1)	V≅	50
Insulation Voltage (1 min)	$V_{dc/ac\ peak}$	100
Category Temperature Range	°C	- 55 to + 155
Insulation Resistance	Ω	> 10^9

Notes

(1) Rated voltage: $\sqrt{P \times R}$

(2) The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rates dissipation applies only if the permitted film temperature of 155 °C is not exceed.

PART NUMBER AND PRODUCT DESCRIPTION

PART NUMBER: CRA06S08347K0JTA (3)

C	R	A	0	6	S	0	8	3	4	7	K	0	J	T	A		

MODEL	TERMINAL STYLE	PIN	CIRCUIT	VALUE	TOLERANCE	PACKAGING (4)	SPECIAL
CRA06	**S** **E**	**04** **08**	**3** = 03	**R** = Decimal **K** = Thousand **M** = Million **0000** = 0 Ω Jumper	**F** = ± 1 % **G** = ± 2 % **J** = ± 5 % **Z** = 0 Ω Jumper	**TA** **TC**	Up to 2 digits

PRODUCT DESCRIPTION: CRA06S 08 03 473 J RT1 e3

CRA06S	08	03	473	J	RT1	e3
MODEL CRA06S CRA06E	TERMINAL COUNT 04 08	CIRCUIT TYPE 03	RESISTANCE VALUE 473 = 47 kΩ 4702 = 47 kΩ 10R0 = 10 Ω 100 = 10 Ω 000 = 0 Ω Jumper First two digits (3 for 1 %) are significant. Last digit is the multiplier.	TOLERANCE F = ± 1 % G = ± 2 % J = ± 5 % Z = 0 Ω Jumper	PACKAGING (4) RT1 RT6	LEAD (Pb)-FREE e3 = Pure tin Termination finish

Notes

(3) Preferred way for ordering products is by use of the PART NUMBER

(4) Please refer to table PACKAGING, see next page

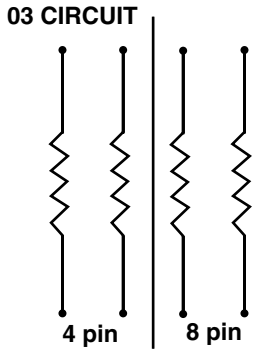
AVAILABLE TYPES AND RANGES

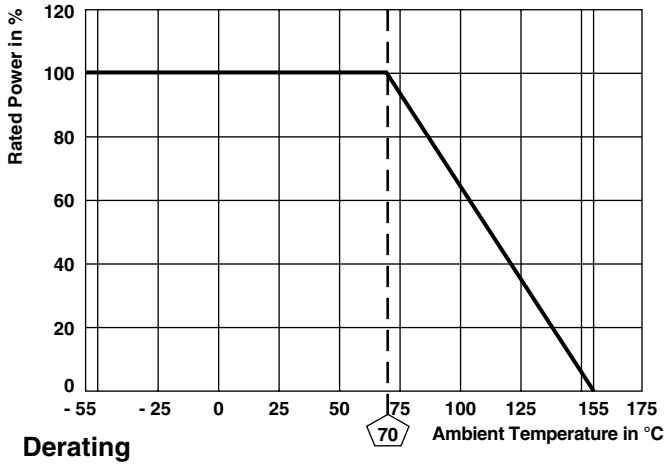
MODEL	TERMINAL COUNT	CIRCUIT	TEMPERATURE COEFFICIENT	TOLERANCE
CRA06S	04	03	± 100 ppm/K	± 1 %
			± 200 ppm/K	± 5 %; ± 2 %
	08	03	± 100 ppm/K	± 1 %
			± 200 ppm/K	± 5 %; ± 2 %
CRA06E	08	03	± 100 ppm/K	± 1 %
			± 200 ppm/K	± 5 %; ± 2 %

PACKAGING

MODEL	TAPE WIDTH	DIAMETER	PITCH	PIECES/REEL	PACKAGING CODE	
					PAPER TAPE	
					PART NUMBER	PRODUCT DESCRIPTION
CRA06	8 mm	180 mm/7"	4 mm	5000	TA	RT1
		330 mm/13"	4 mm	20 000	TC	RT6

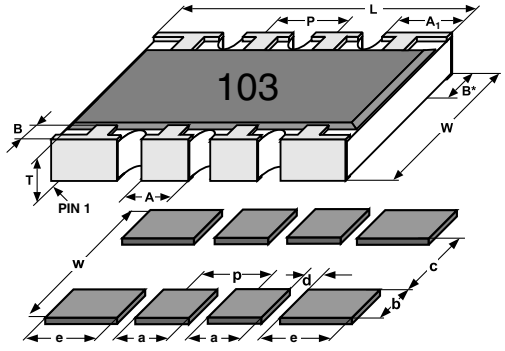
CIRCUIT



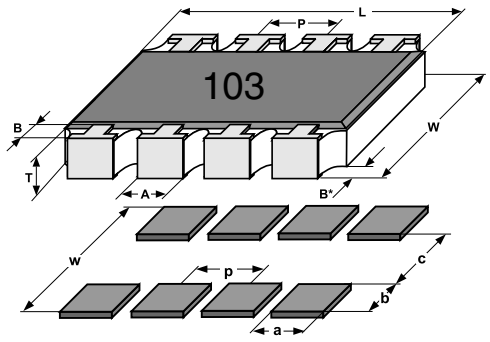


DIMENSIONS

S-Version



E-Version



MODEL	PIN NO#	DIMENSIONS [in millimeters]							
		L	A	A_1	B	B*	P	T	W
CRA06S	4	1.6	0.38	0.61	0.3	0.3	0.8	0.5	1.5
CRA06E	8	3.2	0.38	-	0.3	0.3	0.8	0.5	1.5
CRA06S	8	3.2	0.38	0.61	0.3	0.3	0.8	0.5	1.5
	TOL.	± 0.15	± 0.15	± 0.15	± 0.15	± 0.15	± 0.1	± 0.1	± 0.15

SOLDER PAD DIMENSIONS [in millimeters]								
MODEL	PINS	c	w	d	p	a	b	e
CRA06S	4	0.8	3.1	0.36		0.44	1.15	
CRA06E CRA06S	8	0.8	3.1	0.36	0.8	0.44	1.15	0.63

TEST PROCEDURES AND REQUIREMENTS

EN 60115-1			
TEST (clause)	**CONDITIONS OF TEST**	**REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R/R$) (1)**	
		STABILITY CLASS 1 OR BETTER	**STABILITY CLASS 2 OR BETTER**
	Stability for product types: **CRA06E/CRA06S**	10 Ω to 1 MΩ	10 Ω to 1 MΩ
Resistance (4.5)	-	± 1 %	± 2 %; ± 5 %
Temperature coefficient (4.8.4.2)	20/- 55/20 °C and 20/125/20 °C	± 100 ppm/K	± 200 ppm/K
Overload (4.13)	$U = 2.5 \times (P_{70} \times R)^{1/2}$ $\leq 2 \times U_{max.}$; 0.5 s	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)
Solderability (4.17.5) (2)	Aging 4 h at 155 °C, dryheat solder bath method; 235 °C; 2 s visual examination	Good tinning (≥ 95 % covered) no visible damage	
Resistance to soldering heat (4.18.2)	Solder bath method; (260 ± 5) °C; (10 ± 1) s	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)
Rapid change of temperature (4.19)	30 min at LCT = - 55 °C; 30 min at UCT = 125 °C; 5 cycles	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)
Damp heat, steady state (4.24)	(40 ± 2) °C; 56 days; (93 ± 3) % RH	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)
Climatic sequence (4.23)	16 h at UCT = 125 °C; 1 cycle at 55 °C; 2 h at LCT = - 55 °C; 1 h/1 kPa at 15 °C to 35 °C; 5 cycles at 55 °C $U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$; whichever is less severe	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)
Endurance at 70 °C (4.25.1)	$U = (P_{70} \times R)^{1/2}$ $U = U_{max.}$; whichever is less severe 1.5 h ON; 0.5 h OFF; 70 °C; 1000 h	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)
Extended endurance (4.25.1.8)	Duration extended to 8000 h	± (2 % R + 0.1 Ω)	± (4 % R + 0.1 Ω)
Endurance at upper category temperature (4.25.3)	UCT = 125 °C; 1000 h	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)

Notes

(1) Figures are given for a single element

(2) Solderability is specified for 2 years after production or requalification. Permitted storage time is 20 years

APPLICABLE SPECIFICATIONS

- EN 60115-1 Generic Specification
- EN 140400 Sectional Specification
- EN 140401-802 Detail Specification
- IEC 60068-2-X Variety of environmental test procedures
- EIA 481 Packaging of SMD components

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